

## IN THE CLAIMS

Please cancel claims 10 and 13 without prejudice.

Please amend the following claims.

1. A method of forming a dielectric layer of a device, said method comprising:
  - forming a dielectric layer on a substrate;
  - generating ionized atoms in a first chamber;
  - flowing said ionized atoms through a conduit coupling said first chamber to a second chamber, wherein said ionized atoms become electrically neutral active atomic species before reaching said second chamber;
  - exposing said dielectric layer to said active atomic species in said second chamber; and
  - forming an electrode above said active atomic species exposed dielectric layer.
2. The method of claim 1 wherein said active atomic species comprises reactive oxygen atoms.
3. The method of claim 1 wherein said active atomic species comprises reactive nitrogen atoms.
4. The method of claim 1 wherein said dielectric layer comprises a metal-oxide.
5. The method of claim 1 wherein said dielectric layer comprises a transition metal dielectric.

6. The method of claim 5 wherein said dielectric layer comprises tantalum pentaoxide ( $\text{Ta}_2\text{O}_5$ ).

7. The method of claim 1 wherein said dielectric layer is exposed to said active atomic species while being heated to a temperature of less than  $400^\circ\text{C}$ .

8. (Amended) A method of forming a dielectric layer comprising:  
generating a plasma comprising ionized atoms in a first chamber;  
flowing said ionized atoms through a conduit coupling said first chamber to a second chamber, wherein said ionized atoms become electrically neutral active atomic species before reaching said second chamber; and  
depositing a metal oxide dielectric layer onto a substrate by chemical vapor deposition in said second chamber and while depositing said metal oxide dielectric layer, providing said active atomic species into said second chamber.

9. The method of claim 8 wherein said active atomic species comprises reactive oxygen atoms.

10. CANCELLED

11. The method of claim 8 wherein said dielectric layer comprises a transition metal dielectric.

12. The method of claim 11 wherein said dielectric layer comprises tantalum pentaoxide ( $\text{Ta}_2\text{O}_5$ ).

13. CANCELLED

14. A method of annealing a deposited oxide of a device, said method comprising:  
    locating a substrate in a first chamber, said substrate having a deposited oxide formed thereon;  
    generating a plasma comprising ionized oxygen atoms in a second chamber;  
    flowing said ionized oxygen atoms from said second chamber into said first chamber through a conduit wherein said ionized oxygen atoms become electrically neutral reactive oxygen atoms while flowing from said second chamber to said first chamber;  
    exposing said deposited oxide to said reactive oxygen atoms; and  
    forming an electrode above said active atomic species exposed deposited oxide layer.

15. The method of claim 14 wherein said deposited oxide is exposed to said reactive oxygen atoms while heating said substrate to at a temperature of less than 400°C.

103 1088 16. The method of claim 14 wherein said second chamber is a microwave applicator cavity of a remote plasma generator.

17. The method of claim 14 wherein said reactive oxygen atoms are formed by generating a plasma from O<sub>2</sub> molecules.

18. The method of claim 14 wherein said reactive oxygen atoms are formed by generating a plasma from  $N_2O$  molecules.

19. The method of claim 14 wherein said reactive oxygen atoms are formed by generating a plasma from  $O_2$  molecules utilizing microwaves.

\* 20. The method of claim 14 wherein said deposited oxide is a silicon-oxide.

21. The method of claim 14 wherein said deposited oxide is a metal-oxide.

22. The method of claim 21 wherein said deposited metal oxide is a transition metal oxide.

23. The method of claim 22 wherein said transition metal-oxide is tantalum pentaoxide ( $Ta_2O_5$ ).

24. A method of forming a capacitor, said method comprising:  
forming a bottom electrode;  
depositing a transition metal dielectric on said bottom electrode in a deposition chamber;  
generating a plasma comprising ionized oxygen atoms by forming said plasma from an oxygen containing gas in a microwave applicator cavity of a remote plasma generator;  
flowing said ionized oxygen atoms through a conduit coupling said microwave applicator cavity and said deposition chamber, wherein said ionized

oxygen atoms become electrically neutral reactive oxygen atoms before reaching said deposition chamber;

annealing said transition metal dielectric in said deposition chamber by exposing said transition metal dielectric to said reactive oxygen atoms; and

forming a top electrode above said reactive oxygen atom exposed transition metal dielectric.

25. The method of claim 24 wherein said transition metal dielectric is tantalum pentaoxide ( $\text{Ta}_2\text{O}_5$ ) deposited by chemical vapor deposition utilizing a source gas comprising TAETO.

26. The method of claim 24 wherein said transition metal dielectric is tantalum pentaoxide ( $\text{Ta}_2\text{O}_5$ ) formed by chemical vapor deposition utilizing a source gas comprising TAT-DMAE.

27. The method of claim 25 wherein said tantalum pentaoxide dielectric layer is formed utilizing a source gas comprising  $\text{O}_2$ .

28. The method of claim 24 wherein said transition metal dielectric layer is deposited at a temperature between 300-500°C.

29. The method of claim 24 wherein said transition metal dielectric is formed with a source gas comprising  $\text{N}_2\text{O}$ .

31. (Unchanged) The method of claim 24 wherein said transition metal dielectric film is annealed at a temperature less than 400°C.